



Dart Aerospace Ltd.
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MAY 07 2018 03032

Reprint

D066-1016-115

Job Sheet 174702

Part No: D066-1016-115

Job Qty: 1 ea

Part Name: R66 Heli-Utility-Basket™ fixed provisions, full



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/20/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 16.01.14 NEW ISSUE DD VERF:JLM IPP REV:B 17.03.28 as per iin rev.b DD VERF:RQ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/27/18	4/27/18	0.00	0.00	Start Up Stores/Pkg-2		5/2/2018
110	Packaging	1 pcs	4/27/18	4/27/18	0.00	0.00	Packaging1		
120	QC	1 pcs	4/27/18	4/27/18	0.00	0.00	QC4		
125	DC	1 pcs	4/27/18	4/27/18	0.00	0.00	DC		
130	Packaging	1 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea	4/27/18	4/27/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D066-1016-115 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D066-1016-115 Location:

DAS
21
9-80

MAY 22 2018
Fg
MAY 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	8 Ea (8 ea)	90-Start up Operation	5048377
D5350-041	Fwd Cross Beam Assembly	1 Ea (1 ea)	90-Start up Operation	5040638
D5350-043	Aft Beam Assembly	1 Ea (1 ea)	90-Start up Operation	5040666
D5352-1	Cushion	4 Ea (4 ea)	90-Start up Operation	F159892
D5354-041	R66 Fwd Clamp Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5067738
D5354-042	R66 Fwd Clamp Assembly, RH	1 Ea (1 ea)	90-Start up Operation	5067777
D5355-041	Aft Clamp Assembly	2 Ea (2 ea)	90-Start up Operation	5015956
D5358-1	Cover Plate	2 Ea (2 ea)	90-Start up Operation	F163125X1 5010585X1
D5445-041	Longitudinal Beam Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5064271
D5445-042	Longitudinal Beam Assembly, RH	1 Ea (1 ea)	90-Start up Operation	5064274
MS20392-4C57	Pin	4 Ea (4 ea)	90-Start up Operation	FH137301.90x2 5058147
MS24665-229	Cotter Pin	4 Ea (4 ea)	90-Start up Operation	FM135671-1
MS27151-7	Pal Nut	8 Ea (8 ea)	90-Start up Operation	FM137903.93
NAS1149D0463J	Washer	8 Ea (8 ea)	90-Start up Operation	5055952
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	5054114

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-12A	8	147	0
	D5350-041	1	0	0
	D5350-043	1	1	0
	D5352-1	4	92	0
	D5354-041	1	5	0
	D5354-042	1	5	0
	D5355-041	2	2	0
	D5358-1	2	12	0
	D5445-041	1	0	0
	D5445-042	1	0	0
	MS20392-4C57	4	22	0
	MS24665-229	4	141	0
	MS27151-7	8	10	0
	NAS1149D0463J	8	6,513	0
	NAS1149F0563P	4	192	0
Part Specifications				
Specifications could not be found.				

Plex 4/23/18 11:56 AM Dart.Gagnon.Michelle



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Container No: S072606



Part: D066-1016-115

Job No: 174702

Serial No/Batch: S072606

Revision:

Inspector:

Date: 05/18/18